

92/5  
**M 282**  
**M 332**

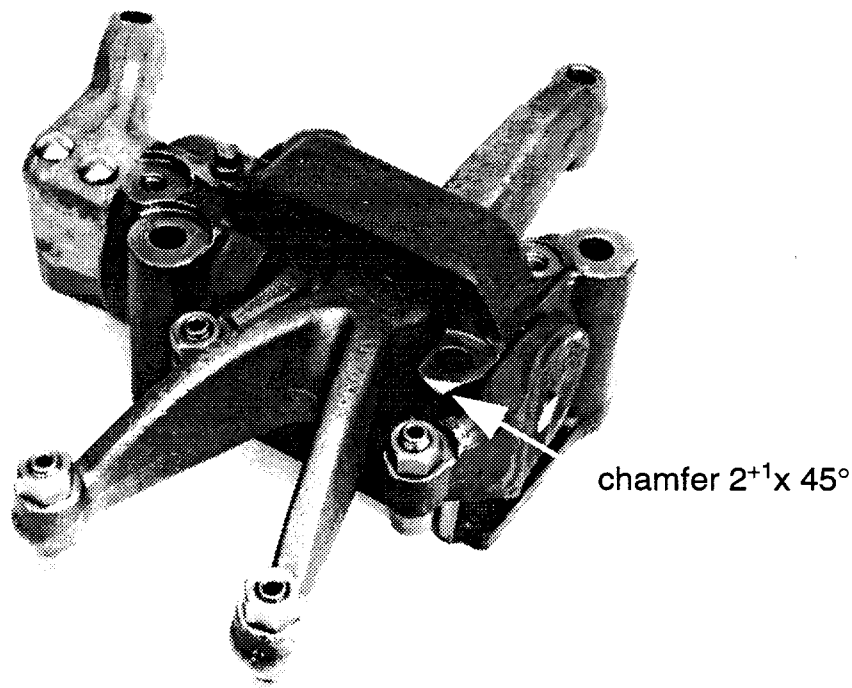
### **Rocker arm shaft var. -05**

Due to the continuous development with view to an improved operating reliability on our engines M 282/M 332, we replaced the two-part, welded type of the rocker arm shaft by a one-part, forged type.

If rocker arm shafts are required for these engine types, only the new one-part types of the var. -05 are delivered from now on.

As forged parts cannot be manufactured as precisely as welded parts, greater tolerances must be admitted. The installation of new shafts might, therefore, necessitate a slight modification on older rocker arm brackets.

To ensure a free movement of the shaft a chamfer  $2^{+1} \times 45^\circ$  must be shaped at the left front stud bore on the edge of the rocker arm bracket acc. to the attached drawing.



Please pass this information on to your ship's crew for entry in the operating instructions or the spare parts catalogue.