

M 32 - cooled nozzle elements E 2/1 (heavy fuel operation)

On the nozzle elements of type E 2/1 there were 2 cases of damages on the soldering between nozzle body and nozzle cap.

Acc. to statement of our sub-contractor it cannot be excluded that further nozzle elements from the same manufacturing batch may be defective, too.

The nozzle elements concerned have the manufacturing number **44/ 96B** and were delivered early in 1997. As shown in the sketch, the designation is in the upper area of the element.

The damage shows up during the first operating hours. Therefore, as a precaution, all **new** spare nozzle elements must be checked. Nozzles which were already in operation are not endangered any more and consequently they must not be replaced.

Unused elements from the above-mentioned batch will be replaced by us free of charge. Please inform your local MaK representative about the requirements and return the exchanged elements to our representative.

