

# Service Information Nr. 05 / 03

Date: June 27, 2003



## Replacement of R 5-3 Turbine Bearings in the Spare Parts Kit M25

In Service Information 03/02 dated June 26, 2002 we announced that a new turbine bearing would be introduced for the R 5-3 turbocharger.

We recommend not using the old bearing type any more.

The new version can be identified by the 3 retention pins (1x radial and 2x axial). These pins have a diameter of 6 mm.

Please check all spare parts kits you may have on board or in your warehouse. If you should find any new, unused turbine bearings of the old type, we are offering you to exchange these at no cost to you (the old bearing is to be sent back to us). Please contact your Caterpillar (MaK) Service Station referring to this Service Information .

