

Date: 25.06.09

Crankcase Pressure M20, M20 C

Please take note of the following change to the engine documentation for the engine series MaK M20 and MaK M20 C:

For the engine series MaK M20 and MaK M20 C the safe upper limit for crankcase pressure is 25 mm water column.

The documentation relating to engine series MaK M20 and MaK M20C has so far specified an upper limit of 15 mm water column for the maximum admissible crankcase pressure. This value was adopted from a previous engine series. A recent theoretical and practical review of this limit has shown that even at considerably higher values a sufficient safety margin is still maintained to a critical condition in which media would be pressed out of the crankcase. We have, therefore, decided to make the aforesaid modification.